Measured values using Radiomaster TX16S, EdgeTX 2.8.0, Multimodule v 1.3.3.20 AETR, Spektrum AR620 receiver and Hitec HFP-10 Servo tester on channel 1.
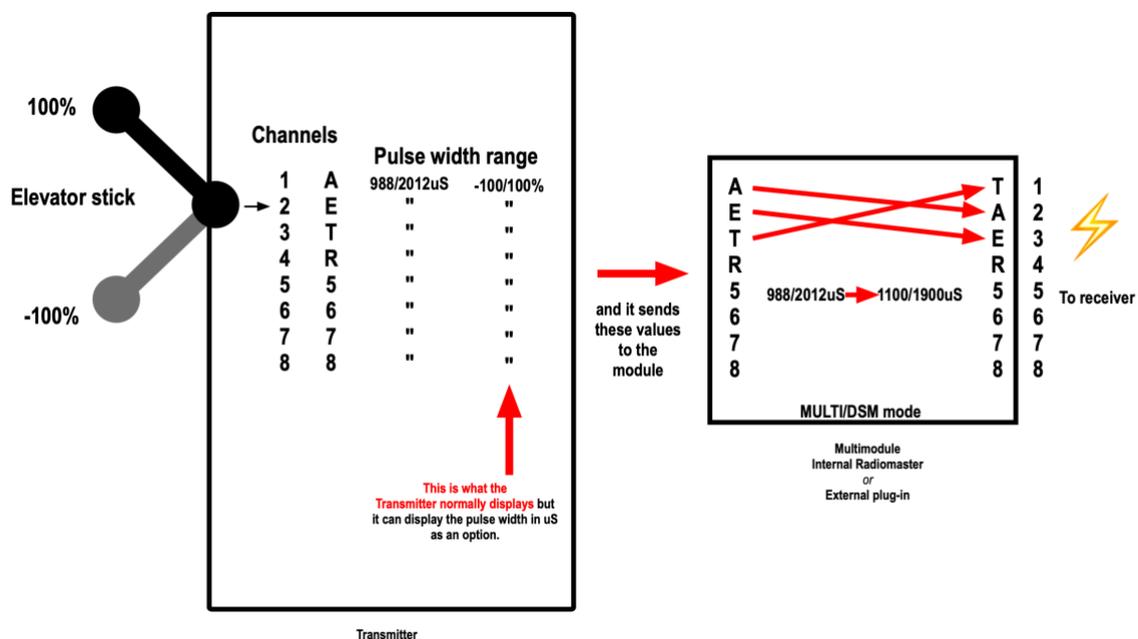
Stick Position	Radiomaster %	Radiomaster uS	Spektrum 620 uS
EdgeTX default settings			
Aileron neutral	0	1500	1500
Aileron Left	+100	2010	1897
Aileron Right	-100	988	1100
EdgeTX Enable Max throw + Extended Limits			
Aileron neutral	0	1500	1500
Aileron Left	+149	2265	2099
Aileron Right	-150	732	900

These results are exactly what you would expect from the theory within 1%/a few uS.

Default values (*the diagram shows the Elevator stick but all channels are the same*).
EdgeTX range is 1500 ± 512uS and the Multimodule scales it down when DSM protocol selected as well as reallocating the channels to Spektrum standard.
This results in a Spektrum range of 1500 ± 400uS

Extended values
EdgeTX range is 1500 ± (1.5 x 512uS) = 1500 ± 768uS
This results in a Spektrum range of 1500 ± (1.5 x 400uS) = 1500 ± 600uS